AMENDMENTS TO THE CLAIMS

- 1. (Currently Amended) Bleached crosslinked Crosslinked cellulosic fibers, comprising bleached polycarboxylic acid crosslinked cellulose cellulosic fibers and a polyol crosslinked with an effective amount of a polyacrylic crosslinking agent in the presence of 1 to 10% by weight cellulose of a C₄-C₁₂-polyol and bleached after curing with a bleaching agent, said bleached crosslinked fibers having a wherein the Whiteness Index is at least one unit greater than unbleached crosslinked cellulosic fiber comprising polycarboxylic crosslinked cellulose cellulosic fibers and a polyol. comprising cellulosic fibers crosslinked with an effective amount of a crosslinking agent in the presence of 1 to 10 % by weight of a C₄-C₁₂-polyol without bleaching wherein said crosslinked fibers prepared without bleaching have a Whiteness Index of at least about 70 and wherein said Whiteness Index is measured after curing at 182°C and 215°C.
- 2. (Original) The fibers of Claim 1, wherein the crosslinking agent is an α-hydroxypolycarboxylic acid.
- 3. (Original) The fibers of Claim 2, wherein the α -hydroxypolycarboxylic acid is selected from the group consisting of citric acid, malic acid, tartaric acid, tartronic acid, α -hydroxyglutaric acid, and citramalic acid and mixtures thereof.
 - 4. (Original) The fibers of Claim 3, wherein the crosslinking agent is citric acid.
 - 5. (Original) The fibers of Claim 3, wherein the crosslinking agent is malic acid.
- 6. (Original) The fibers of Claim 1, wherein the polyol is selected from the group consisting of acyclic polyols, alicyclic polyols, and heterosides and mixtures thereof.
- 7. (Original) The fibers of Claim 6, wherein the acyclic polyol is selected from the group consisting of erythritol, xylitol, arabitol, ribitol, sorbitol, mannitol, perseitol, and volemitol and mixtures thereof.
 - 8. (Original) The fibers of Claim 7, wherein the acyclic polyol is sorbitol.
- 9. (Original) The fibers of Claim 1, wherein the bleaching agent comprises hydrogen peroxide.
- 10. (Original) The fibers of Claim 1, wherein the bleaching agent comprises hydrogen peroxide in combination with sodium hydroxide.

- 11. (Canceled)
- 12. (Canceled)
- 13. (Original) The fibers of Claim 1, wherein the wet bulk is about 15.5 cc/g or greater.
 - 14. (Canceled)
 - 15. (Canceled)
 - 16. (Canceled)
- 17 (Previously Presented) The fibers of Claim 1 wherein said bleached crosslinked fibers have a brightness greater than about 80.
- 18. (New) Crosslinked celluosic fibers comprising air dried cellulosic pulp fibers crosslinked with a polycarboxylic acid in the presence of a polyol and then bleached wherein the Whiteness Index is at least one unit greater than crosslinked cellulosic fibers comprising air dried cellulosic pulp fibers crosslinked with a polycarboxylic acid in the presence of a polyol and not bleached.
- 19. (New) The fibers of Claim 18, wherein the crosslinking agent is an α -hydroxypolycarboxylic acid.
- 20. (New) The fibers of Claim 19, wherein the α -hydroxypolycarboxylic acid is selected from the group consisting of citric acid, malic acid, tartaric acid, tartronic acid, α -hydroxyglutaric acid, and citramalic acid and mixtures thereof.
- 21. (New) The fibers of Claim 20, wherein the crosslinking agent is citric acid.
- 22. (New) The fibers of Claim 20, wherein the crosslinking agent is malic acid.
- 23. (New) The fibers of Claim 18, wherein the polyol is selected from the group consisting of acyclic polyols, alicyclic polyols, and heterosides and mixtures thereof.
- 24. (New) The fibers of Claim 23, wherein the acyclic polyol is selected from the group consisting of erythritol, xylitol, arabitol, ribitol, sorbitol, mannitol, perseitol, and volemitol and mixtures thereof.
 - 25. (New) The fibers of Claim 24, wherein the acyclic polyol is sorbitol.

- 26. (New) The fibers of Claim 18, wherein the bleaching agent comprises hydrogen peroxide.
- 27. (New) The fibers of Claim 18, wherein the bleaching agent comprises hydrogen peroxide in combination with sodium hydroxide.
- 28. (New) The fibers of Claim 18, wherein the wet bulk is about 15.5 cc/g or greater.
- 30_29. (New) The fibers of Claim 18 wherein said bleached crosslinked fibers have a brightness greater than about 80.